

1. A front loadable injector for injecting liquid into the body of an animal, the injector comprising:

a housing;

5 a pressure jacket carried by the housing and having a cylindrical bore therethrough for receiving a cylindrical syringe therein, the jacket having an open back end communicating with the housing and an open front end for insertion of the  
10 syringe into the bore and removal of the syringe from the bore, the bore having a longitudinal axis;

a removable syringe mountable in the bore through the front end of the jacket, the syringe having:

15 a cylindrical body having open back and front ends,

a forward facing truncated conical front wall located adjacent the front end of the pressure jacket when the syringe is  
20 mounted in the bore, the wall having a back end fixed to the front end of the body and a front end, and

a discharge neck fixed to and extending forwardly from the front end of the  
25 conical front wall and having a discharge orifice at the front end thereof,

the body, front wall and neck  
enclosing a fluid-tight cavity communicating  
between the back end of the syringe body and  
the orifice, the body of the syringe having an  
axis parallel to and in axial alignment with  
the axis of the bore when the syringe is  
mounted therein,

a plunger slidably supported in the  
cavity of the syringe and moveable axially  
therein between the back end and the front end  
of the body, the plunger forming a fluid tight  
seal with the body, the plunger having a  
forward facing surface forming a moveable rear  
wall of the cavity and having a rearward  
facing surface having a drive means engaging  
coupling thereon located on and symmetrical  
about the axis of the body;

plunger drive means carried by the  
housing for axially driving the plunger of a  
syringe mounted in the bore when engaged with the  
coupling, the drive means including means  
extendable through the open back end of the jacket  
for engaging the coupling upon forward axial  
movement thereagainst and for otherwise forwardly  
and rearwardly axially driving the plunger when  
engaged with the coupling to exert axial force on  
the plunger, the drive means further including

55 means for engaging the coupling with translational  
relative movement toward the axis of the body and  
for disengaging the coupling with translational  
relative movement away from the axis of the body;  
and

60 means, carried in part by the syringe  
near the conical front wall thereof and in part by  
the pressure jacket near the front end thereof, for  
releasably securing the syringe to the pressure  
jacket.

2. The injector of claim 1 further comprising:

means carried in part by the housing and in part by structure carried by the syringe for orienting the syringe in a predetermined angular orientation with respect to the housing when the syringe is secured to the pressure jacket.

3. The injector of claim 2 wherein:  
the orienting means includes at least some structure in common with the securing means.

4. The injector of claim 3 wherein:  
the common structure of the syringe orienting means and the securing means includes cooperating thread segments including segments fixed to the jacket near the front end thereof and mating segments fixed to the syringe near the front wall thereof.

5. The injector of claim 4 wherein:  
the thread segments fixed to the jacket are radially outwardly projecting and the mating thread segments fixed to the syringe are radially inwardly projecting.

6. The injector of claim 3 wherein:  
the securing means includes means  
operative upon the rotation of the syringe with  
respect to the housing about the axis of the  
5 jacket, for locking the syringe respectively to the  
jacket at the predetermined angular orientation and  
for unlocking the syringe from the jacket.

7. The injector of claim 6 further  
comprising:

means carried by, and mounted for  
movement in relation to, the housing for rotating  
5 the syringe with respect to the housing between the  
predetermined angular orientation at which the  
syringe is locked to the jacket and an unlocked  
orientation at which the syringe is removable from  
the bore.

8. The injector of claim 6 wherein:  
the orienting means includes at least  
some structure in common with the rotating means.

9. The injector of claim 8 wherein:

the syringe has at least one notch in the back end thereof and the common structure of the orienting means and the rotating means includes at least one key carried by the housing and insertable into the notch when the syringe is in a unique angular orientation with respect to the housing.

10. The injector of claim 1 wherein:

the securing means includes means for rotating the syringe with respect to the jacket about the axis of the jacket between a locking orientation for locking the syringe to the jacket when the syringe is mounted in the jacket, and an unlocking orientation for unlocking the syringe for mounting in and removal from the jacket.

11. The injector of claim 10 wherein:

the syringe has at least one notch in the back end thereof and the rotating means includes at least one key carried by the housing and insertable in the notch when the syringe is mounted in the bore.

12. The injector of claim 1 wherein:

the securing means includes means  
operative upon the movement thereof with respect to  
the housing for imparting relative translational  
movement between the drive means and the axis of  
the body of the syringe.

13. The injector of claim 12 wherein:

the syringe has at least one notch in the  
back end thereof and the movement imparting means  
includes at least one a key carried by the housing  
and insertable in the notch when the syringe is  
mounted in the bore.

14. The injector of claim 12 wherein:

the movement imparting means is moveable  
between the lock position at which the drive means  
engages the coupling and the unlock position at  
which the drive means is disengaged from the  
coupling.

15. The injector of claim 12 wherein:

the housing carries a door portion  
openably mounted thereto, the jacket being carried  
by the door; and

5 the movement imparting means is further  
moveable to a release position at which the door  
can be opened and closed to permit access to the  
back end of the jacket.

16. The injector of claim 15 wherein the  
movement imparting means includes:

means for locking the door closed when  
the movement imparting means is in its locked and  
5 unlocked positions; and

means for relatively translating the  
coupling engaging means and the coupling into and  
out of engagement upon movement of the movement  
imparting means respectively to and from its  
10 release position.

17. The injector of claim 1 wherein:

the syringe has a pressure retaining cap  
secured thereto and overlying the forward facing  
side of the conical front wall thereof.



18. The injector of claim 17 wherein:  
the securing means is carried at least in part by the cap.

19. The injector of claim 1 further comprising:

means carried in part by the housing and in part by the syringe for orienting a the syringe in a predetermined first angular orientation with respect to the housing when the syringe is secured to the pressure jacket; and

the coupling and drive means are engageable for movement of the syringe to and from in the predetermined first angular orientation.

20. The injector of claim 19 wherein:

the securing means includes means operative upon the movement thereof with respect to the housing for imparting relative rotational movement between the drive means about the axis of the body of the syringe to rotate the syringe between the predetermined first angular orientation at which the coupling is engaged with the drive means and a second angular orientation at which the coupling is disengaged from the drive means.

21. An injector for injecting liquid into the body of an animal, the injector comprising:

an injector unit having a jacket supported thereto, the jacket having a bore extending longitudinally therethrough, an open front end for receiving in the bore a replaceable syringe, and a back end having a plunger drive receiving opening therein;

a replaceable syringe removeably mountable in the bore, the syringe having a front end and a back end, a fluid discharge orifice at the front end thereof and an opening in the back end thereof;

the syringe having a longitudinally extending body insertable into the jacket and dimensioned generally to conform to the bore, a fluid holding cavity therein at least partly contained in the body, and a plunger slidably mounted in the body for expressing fluid from, and drawing fluid into, the cavity through the orifice upon the longitudinal movement of the plunger;

the unit including a plunger drive carried thereby and longitudinally extendable through the opening in back end of the jacket, and through the opening in the back end of a syringe when the syringe is mounted in the bore of the jacket, the drive having thereon a plunger engaging

element engageable with the plunger when the  
syringe is inserted in the bore to longitudinally  
30 move the plunger forward and rearward in the bore;  
and

locking structure carried at least  
partially by the syringe near the front end  
thereof, the locking structure being lockable to  
35 the jacket proximate the front end thereof to lock  
the syringe in the jacket while the liquid is being  
injected.

22. The injector of claim 21 wherein:

the locking structure includes a pressure retaining cap at the front end of the syringe having a rim securable to the front end of the pressure jacket.

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23. The injector of claim 22 wherein:

the cap is formed of material separate from the body of the syringe.

24. The injector of claim 21 wherein:

the locking structure includes mating locking members, including at least one carried by the syringe and at least one carried by the pressure jacket, configured and positioned to secure and release the syringe to and from the jacket upon the relative movement of members with respect to each other.

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25. The injector of claim 24 further comprising:

5 a relative movement imparting mechanism connectable between the syringe and the unit when the syringe is mounted in the jacket, the mechanism being operable to impart relative movement between the locking members of the syringe and the jacket to lock the syringe to and unlock the syringe from the jacket.

26. The injector of claim 25 wherein:

5 the movement imparting mechanism is operable to impart relative movement between the plunger engaging element of the plunger drive and the plunger to relatively move the plunger engaging element into and out of driving engagement with the plunger.

27. The injector of claim 26 wherein:

5 the relative movement between the locking members is rotational and the relative movement between the plunger and the plunger engaging element is transverse.

28. The injector of claim 27 wherein:  
the transverse movement between the  
locking members is rotational movement about an  
axis parallel to the jacket bore.

29. The injector of claim 28 wherein:  
the transverse movement between the  
plunger and plunger engaging element is translatory  
movement with respect to the axis of the bore.

30. The injector of claim 27 wherein:  
the transverse movement between the  
plunger and plunger engaging element is rotational  
movement about an axis parallel to the jacket bore.

31. The injector of claim 21 further  
comprising:

means carried in part by the unit and in  
part by the syringe for restricting the permissible  
angular orientation of the syringe with respect to  
the unit when the syringe is mounted in the bore of  
the jacket.

32. A disposable replacement syringe for a front loadable injector for injecting liquid into an animal at a predetermined operating pressure, and which has a pressure jacket having a longitudinal cylindrical internal bore in which a syringe is supported surrounded by a pressure withstanding side wall for restraining the syringe supported therein against radial expansion when filled with liquid at the predetermined operating pressure, and having an open front end through which a syringe is loadable into and unloadable from the bore and locking structure proximate the front of the jacket, the injector having a plunger drive longitudinally moveable in the bore, the syringe comprising:

a hollow tubular body having a liquid holding cavity at least partially enclosed therein, a back end with an opening therein and a front end, the body being outwardly deformable at the predetermined operating pressure and configured and dimensioned to form a pressure contact with the jacket when received in the bore thereof and when liquid at the predetermined operating pressure is contained within the cavity, the back end having a flangeless outer periphery configured and dimensioned to pass through the front end of the jacket;

a forward facing front wall at the front end thereof and sufficiently strong to resist substantial deformation and rupturing when liquid at the predetermined pressure is contained within the cavity, the front wall having a liquid discharge outlet thereon;

a plunger slidably supported in the cavity and moveable longitudinally therein between the back end and the front end of the body, the plunger forming a fluid tight seal with the body, the plunger having a forward facing surface forming a moveable rear wall of the cavity and a rearward facing surface having a drive engaging coupling thereon positioned and configured to be engageable by the plunger drive through the opening at the back end of the syringe when the syringe is supported in the bore;

means, carried by the syringe proximate the front wall thereof, for releasably securing the syringe to the pressure jacket and for forming a connection therebetween sufficiently strong to retain the syringe in the pressure jacket when the plunger drive advances the plunger within the tubular body and the pressure of the liquid in the cavity reaches the predetermined operating pressure.



33. The syringe of claim 32 for an injector wherein the bore of the jacket of the injector is cylindrical and has a longitudinal axis, wherein:

the syringe body is cylindrical;

the forward wall of the syringe has a truncated cone having its large end fixed to the front end of the syringe body and its small end extending forward; and

the syringe has a discharge neck sealed to and extending from the small end of the forward wall, the neck having a discharge orifice at the front end thereof ;

the body, front wall and neck enclosing a fluid-tight cavity communicating between the back end of the syringe and the orifice.

34. The syringe of claim 32 for an injector having a housing, the syringe further comprising:

means carried thereby for orienting the syringe in a predetermined angular orientation with respect to the housing when the syringe is secured to the jacket.

35. The syringe of claim 34 wherein:  
the orienting means includes at least one notch in the back end of the syringe body.

36. The syringe of claim 34 wherein:  
the orienting means includes three unequally spaced notches in the back end of the syringe body.

37. The syringe of claim 32 wherein:  
the securing means includes thread structure fixed to the syringe proximate the front end of the body thereof.

38. The syringe of claim 37 wherein:  
the thread segments are radially inwardly projecting.

39. The syringe of claim 32 wherein:  
the securing means includes means operative upon the rotation of the syringe with respect to the jacket for locking and unlocking the syringe respectively to and from the jacket.

40. The syringe of claim 39 further comprising:

means carried thereby for engaging a mechanism carried by the injector and rotating the syringe with respect to the jacket.

41. The syringe of claim 32 wherein:

the syringe has a pressure retaining cap secured thereto and overlying the front wall on the forward facing side thereof.

42. The syringe of claim 41 wherein:

the securing means is carried by the cap.

43. The syringe of claim 32 further comprising:

a coupling carried by the plunger; and the coupling and drive being engageable and disengageable upon the rotation of the coupling with respect to the drive.

44. The syringe of claim 32 further comprising:

means proximate the front end of the body thereof for diverting fluid away from the space between the jacket and the syringe.

45. A disposable replacement syringe for a front loadable injector for injecting liquid into an animal at a predetermined operating pressure, and which has a pressure jacket having a longitudinal cylindrical internal bore in which a syringe is supported surrounded by a pressure withstanding side wall for restraining the syringe supported therein against radial expansion when filled with liquid at the predetermined operating pressure, and having an open front end through which a syringe is loadable into and unloadable from the bore and stationary locking structure proximate the front of the jacket, the injector having a plunger drive longitudinally moveable in the bore and a rotational locking mechanism at the back end of the jacket, the syringe comprising:

a hollow cylindrical body having a fluid holding cavity at least partially contained therein, a front end, and a back end;

the back end of the syringe having a flangeless outer periphery configured and dimensioned to fit through the open front end of the jacket, a plunger drive receiving opening therethrough and at least one notch in the periphery thereof;

the body being configured and dimensioned to approximately contact the jacket when loaded in

the bore , and to be rotatable within the bore when  
the cavity is at ambient pressure by engagement of  
the notch by the locking mechanism;

a pressure restraining front wall sealed  
to the front end of the body and having a fluid  
discharge outlet therethrough that communicates  
with the cavity, the front wall being sufficiently  
strong to withstand liquid in the syringe at the  
predetermined operating pressure;

a plunger slidably supported in the body  
and moveable longitudinally therein between the  
back end and the front end of the body, the plunger  
forming a fluid tight seal with the body, the  
plunger having a forward facing surface forming a  
moveable rear wall of the cavity and having a  
rearward facing surface having a drive engaging  
coupling positioned thereon and configured to be  
engageable by the plunger drive through the opening  
at the back end of the syringe when the syringe is  
loaded in the bore; and

locking structure carried by the syringe  
proximate the front end thereof and structurally  
connected to the front wall of the syringe, the  
locking structure being engageable with the  
stationary locking structure of the pressure jacket  
to hold the syringe, when the plunger drive  
advances the plunger within the cavity and the

55 pressure of the liquid in the cavity reaches the  
predetermined operating pressure, in pressure  
retaining engagement with the jacket when locked  
thereto, the locking structure being locked and  
unlocked by the rotation of the syringe in the bore  
60 upon rotation of the locking mechanism engaged with  
the notch.

46. The syringe of claim 45 wherein:

the locking structure includes a pressure retaining cap fixed to the front end of the syringe body, the cap having an outer periphery securable to the front end of the pressure jacket.

47. The syringe of claim 46 wherein:

the cap is formed of material separate from the body of the syringe.

48. The syringe of claim 45 wherein:

the locking structure includes threads configured to cooperate with mating threads on the jacket.

49. The syringe of claim 45 further comprising:

orienting structure configured to cooperate with structure carried by the housing so as to restrict the possible angular orientations at which the syringe can be supported in the bore of the jacket.

50. The syringe of claim 49 wherein the orienting structure includes:

structure located proximate the back end of the syringe configured to cooperate, when the syringe is loaded in the bore of the jacket, with structure carried by the housing proximate the back end of the jacket.

51. The syringe of claim 49 wherein:

the orienting structure includes threads configured to cooperate with mating threads on the jacket.

52. The syringe of claim 51 wherein:

the threads on the syringe and on the jacket each include four thread sections equally spaced around the body of the syringe.

53. The syringe of claim 49 wherein:

the angular orientation determining surfaces include three notches unequally spaced around the back edge of the body of the syringe.



54. The syringe of claim 45 wherein:

the coupling extends rearwardly from the center of the rearward facing surface of the plunger and has an enlarged end configured to remain in driving engagement with the drive to move longitudinally therewith and to disengage the drive only upon relative transverse movement of the coupling with respect to the drive.

55. The syringe of claim 54 wherein:

the coupling is axially symmetrical about the center of the rearward facing surface of the plunger and is thereby disengageable from the drive only upon relative translational movement of the coupling with respect to the drive.

56. The syringe of claim 54 wherein:

the coupling is axially asymmetrical about the center of the rearward facing surface of the plunger and is thereby disengageable from the drive upon relative rotational movement of the coupling with respect to the drive.

57. The syringe of claim 45 wherein:

the syringe includes movement imparting structure configured to cooperatively engage a mechanism carried by the housing to move the syringe with respect to the housing to lock the syringe to the jacket.

58. The syringe of claim 57 wherein:

the coupling is configured to engage and disengage the plunger drive upon movement of the syringe with respect to the jacket that is imparted through the engagement of the coupling and plunger drive.

59. The syringe of claim 58 wherein:

the movement of the syringe with respect to the jacket is rotational movement and is combined with rotational movement of the plunger drive with respect to the coupling.

60. The syringe of claim 58 wherein:

the movement of the syringe with respect to the jacket is rotational movement and is combined with translational movement of the plunger drive with respect to the coupling.

61. The syringe of claim 55 wherein:  
the translational movement of the plunger  
drive with respect to the coupling is transverse  
translational movement.

62. A disposable replacement syringe for a front loadable injector for injecting liquid into an animal at a predetermined operating pressure, and which has a jacket having a longitudinal cylindrical internal bore in which a syringe is supported surrounded by a side wall for supporting a syringe therein against radial expansion when filled with liquid at the predetermined operating pressure, and having an open front end through which a syringe is loadable into and unloadable from the bore and locking structure proximate the front of the jacket, the injector having a plunger drive longitudinally moveable in the bore, the syringe comprising:

a hollow tube having a fluid holding cavity at least partially contained therein, a front end, and a back end;

the back end of the tube having a flangeless outer periphery configured and dimensioned to fit through the open front end of the jacket and a plunger drive receiving opening therethrough;

the tube being configured and dimensioned to fit within the jacket when loaded in the bore thereof when liquid at operating pressure is contained within the cavity, and to be slidable within the bore;

30 a pressure restraining front wall sealed to the front end of the tube and having a liquid discharge outlet therethrough that communicates with the cavity, the front wall being sufficiently strong to withstand liquid in the syringe at the predetermined operating pressure;

35 a plunger slidably supported in the tube and moveable longitudinally therein between the back end and the front end of the tube, the plunger forming a fluid tight seal with the tube, the plunger having a forward facing surface forming a moveable rear wall of the cavity and having a rearward facing surface having a drive engaging coupling positioned thereon and configured to be engageable by the plunger drive through the opening at the back end of the syringe when the syringe is loaded in the bore; and

45 means carried by the syringe near the front end thereof for engaging the locking structure of the jacket and forming a connection between the front wall of the syringe and the locking structure of the jacket to hold the syringe in engagement with the jacket when the plunger drive advances the plunger within the tube and the pressure of the liquid in the cavity reaches the predetermined operating pressure.

63. A front loadable injector for injecting fluid into the body of an animal, the injector comprising:

a housing;

5 a pressure jacket carried by the housing and having a bore therethrough for receiving a cylindrical syringe therein, the jacket having an open front end for insertion of the syringe into the bore and removal of the syringe from the bore, the bore having a longitudinal axis;

10 a removable syringe mountable in the bore through the front end of the jacket;

15 a pressure restraining front wall and means, carried in part by the front wall and in part by the pressure jacket proximate the front end thereof, for releasably securing the syringe to the pressure jacket;

20 the syringe having a body portion insertable into the bore of the pressure jacket, the body portion having an interior surface;

a plunger slidably supported in the cavity of the syringe and moveable axially therein, the plunger having a drive means engaging coupling thereon;

25 plunger drive means carried by the housing and longitudinally extendable in the bore

from the back end of the jacket for axially driving the plunger of a syringe mounted in the bore; and

the jacket and syringe being dimensioned and configured to prevent contact between the interior surface of the body of the syringe and the drive means as the syringe is being inserted in the bore.

64. A method of loading a syringe in an injector having a pressure jacket with a bore therethrough and an open front end, wherein the syringe has a hollow tubular body, a plunger slidably mounted in the body that has a drive engaging coupling on rearwardly extending therefrom, a back end and a pressure restraining front end that has a fluid dispensing orifice therein, the method comprising the steps of:

inserting the body of the syringe longitudinally into the bore of the jacket, back end first, through the open front end of the jacket, with the body of the syringe in pressure restraining relationship with the jacket while the drive is at an extended position in the bore;

connecting the front end of the syringe to the front end of the jacket;

translating the drive transversely with respect to the coupling from the extended position and into drivable engagement with the coupling;

retracting the drive to retract the plunger and thereby filling the syringe with fluid drawn in through the orifice.



65. A method of removing a syringe from an injector having a jacket with a bore therethrough and an open front end, the syringe having a hollow body mounted in the bore of the jacket, a plunger slidably mounted in the body, a back end and a pressure restraining front end that is connected to the front end of the jacket and has a liquid dispensing orifice therein, wherein the syringe has an injection tube connected to at the orifice, the method comprising the steps of:

disconnecting the front end of the syringe from the front end of the jacket; and

removing the body of the syringe from the bore of the jacket, through the open front end of the jacket, without disconnecting the tube from the orifice of the syringe.

66. A method of inserting a syringe into an injector having a jacket with a syringe receiving space at least partially surrounded thereby and an open front end, the method comprising the steps of:

5 providing a syringe having a hollow body, a plunger slidably mounted in the body, a back end and a pressure restraining front end that has a fluid dispensing orifice therein;

10 inserting the body of the syringe into the bore of the jacket, back end first, through the open front end of the jacket; and

connecting the front end of the syringe to the front end of the jacket.

67. The method of claim 66 further comprising the steps of:

simultaneous with the connecting of the front end of the syringe with the front end of the jacket, connecting the coupling to the drive.

68. The method of claim 67 wherein:

the connecting steps include the step of rotating the syringe with respect to the jacket.

69. The method of claim 67 wherein:

the coupling and drive connecting step includes the step of translating the syringe with respect to the drive; and

the syringe front end and jacket front end connecting step includes the step of rotating the syringe with respect to the jacket.

71. The method of claim 67 wherein:

the coupling and drive connecting step includes the step of transversely translating the syringe with respect to the drive; and

the syringe front end and jacket front end connecting step includes the step of rotating the syringe with respect to the jacket.

72. The method of claim 66 further comprising the steps of:

disconnecting the front end of the syringe from the front end of the jacket.

73. The method of claim 72 further comprising the steps of:

5 simultaneous with the disconnecting of the front end of the syringe from the front end of the jacket, disconnecting the coupling from the drive.

74. The method of claim 73 wherein:

the disconnecting steps include the step of rotating the syringe with respect to the jacket.

75. The method of claim 72 wherein:-

the coupling and drive disconnecting step includes the step of transversely translating the syringe with respect to the drive; and

5 the syringe front end and jacket front end disconnecting step includes the step of rotating the syringe with respect to the jacket.

76. A method of replacing a first syringe that is secured to a pressure jacket of an injector with a second syringe, the injector having a plunger drive carried thereby and each syringe a plunger moveable therein with a drive engaging coupling thereon, the first syringe being initially engaged with the pressure jacket and the coupling of the first syringe being initially engaged with the plunger drive, the method comprising the steps of:

moving the first syringe with respect to and out of engagement with the pressure jacket and simultaneously moving the coupling of the first syringe with respect to and out of engagement with the plunger drive;

removing the first syringe from the pressure jacket and inserting the second syringe into the pressure jacket; and

moving the second syringe with respect to and into engagement with the pressure jacket and simultaneously moving the coupling of the second syringe with respect to and into a position for engagement with the plunger drive.

77. The method of claim 76 wherein:  
the movements of the syringes with  
respect to the jacket are rotational movements.
78. The method of claim 76 wherein:  
the movements of the couplings with  
respect to the drive are rotational movements.
79. The method of claim 76 wherein:  
the movements of the couplings with  
respect to the drive are transverse translational  
movements.
80. The method of claim 76 for an injector  
having a jacket with an open front end, and  
wherein:  
the removal and insertion of the syringes  
from and into the jacket include the respective  
steps of removing and inserting the syringe from  
and into the jacket through the open front end of  
the jacket.

81. The method of claim 76 wherein:  
the movements of the couplings with  
respect to the drive and the movements of the  
syringe with respect to the jacket are linked to  
the movement of a common component of the injector.



82. A disposable replacement syringe for a front loadable injector for injecting liquid into an animal at a predetermined operating pressure, and which has a pressure jacket having a longitudinal internal bore in which a syringe is supported surrounded by a pressure withstanding side wall for restraining the syringe supported therein against radial expansion when filled with liquid at the predetermined operating pressure, and having an open front end through which a syringe is loadable into and unloadable from the bore and locking structure proximate the front of the jacket, the injector having a plunger drive longitudinally moveable in the bore, the syringe comprising:

a hollow tube having a fluid holding cavity at least partially contained therein, a front end, and a back end, the tube being outwardly deformable when liquid at the predetermined operating pressure is contained within the cavity;

a pressure restraining front wall sealed to the front end of the tube and having liquid discharge outlet therethrough that communicates with the cavity, the front wall being sufficiently strong to withstand liquid in the syringe at the predetermined operating pressure.

83. The syringe of claim 82 wherein:  
the back end of the jacket has at least  
one notch therein.

84. The syringe of claim 82 wherein:  
the tube has a flangeless back end and a  
uniform cross-sectional diameter; and

5 the syringe includes means proximate the  
front end thereof for locking the syringe to the  
pressure jacket and forming a connection between  
the front wall of the syringe and the pressure  
jacket to hold the syringe in the jacket when  
liquid is contained in the syringe at the  
10 predetermined operating pressure.

85. The syringe of claim 82 wherein:  
the front wall of the syringe is  
dimensioned and configured to extend around the  
front end of the pressure jacket around the  
5 periphery thereof.

86. A disposable replacement syringe for a front loadable injector for injecting liquid into an animal at a predetermined operating pressure, and which has an outer jacket having an open front end through which a syringe is loadable and unloadable and locking structure proximate the front of the jacket, and having external threads at the front end of the jacket, the injector having a plunger drive longitudinally moveable in the bore, the syringe comprising:

a hollow tube having a fluid holding cavity at least partially contained therein, a front end, and a back end;

a front wall sealed to the front end of the tube and having liquid discharge outlet therethrough that communicates with the cavity, the front wall having an outer rim and being configured and dimensioned to extend around the front end of the jacket when the syringe is supported therein with the rim encircling the front end of the jacket; and

internal threads on the rim of the front wall engageable with the threads of the pressure jacket.

87. A method of replacing a first syringe with a second syringe in an injector having a pressure jacket with a bore therethrough and an open front end, wherein each of the syringes has a hollow body, a plunger slidably mounted in the body that has a drive engaging coupling on rearwardly extending therefrom, a back end and a pressure restraining front end that has a fluid dispensing orifice therein, the method comprising the steps of:

disconnecting the coupling of the first syringe from the drive means while the drive means is extended substantially into the bore;

disconnecting the front end of the first syringe from the front end of the jacket and, with the drive substantially extended in the bore and without retracting the drive in the bore, removing the body of the first syringe from the bore of the jacket through the front end thereof;

inserting the body of the second syringe into the bore of the jacket, back end first, through the open front end of the jacket, with the body of the syringe in pressure restraining relationship with the jacket;

detachably connecting the front end of the second syringe to the front end of the jacket; and

connecting the drive to the coupling of the second syringe.

88. The method of claim 87 wherein:  
the body inserting step occurs with the drive substantially extended in the bore.

89. A front loadable injector for injecting liquid into the body of an animal at an operating pressure, the injector comprising:

5 a pressure jacket having a bore therethrough for receiving a syringe therein, the jacket having an open front end for insertion of the syringe into the bore and removal of the syringe from the bore and a pressure restraining side wall, the front end of the jacket having no  
10 pressure restraining capability, the bore having a longitudinal axis;

a removable syringe mountable in the bore through the front end of the jacket, the syringe having a hollow body having a pressure restraining  
15 front wall and a tubular body outwardly deformable when containing liquid at operating pressure; and

means, carried in part by the syringe proximate the conical front wall thereof and in part by the pressure jacket proximate the front end thereof, for releasably forming a force restraining  
20 connection between the syringe front wall and the front end of the pressure jacket to hold the syringe in the pressure jacket when the plunger drive advances the plunger within the body and the  
25 pressure of the liquid in the cavity reaches the operating pressure.

90. A disposable replacement syringe for a front loadable injector for injecting liquid into an animal at a predetermined operating pressure, and which has an outer jacket, having an open front end through which a syringe is loadable and unloadable, the syringe comprising:

a hollow tube having a fluid holding cavity at least partially contained therein, a front end, and a back end; and

a front wall sealed to the front end of the tube and having liquid discharge outlet therethrough that communicates with the cavity, the front wall having an outer rim and being configured and dimensioned to extend around the front end of the jacket when the syringe is supported therein with the rim encircling the front end of the pressure jacket.